

DART AEROSPACE LTD	Work Order:	18919
Description: Bearpaw Kit 19" x 24"	Part Number:	K10008
Drawing: K10008 Rev. E	Qty:	1

Step	Location	Procedure	By	Date	qty																																																
1	EXPEDITING	Issue Work Order	KJ	03.03.10	1																																																
2	EXPEDITING	Photocopy blue file: K10008 D206-559 D350-578 D315-670 D427-659 + DSI 9255 Rev-A For K5 labels per PPP K10008 CHG008 (Bag Blue files separately)	WKLH	03-03-10	1																																																
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>6</td><td>D2182B050</td><td>Rubber cushion</td><td>B18480</td></tr><tr><td>12</td><td>D2274</td><td>Radius block</td><td>B18890</td></tr><tr><td>2</td><td>D2432F</td><td>Bearpaw</td><td>B5350/B6479</td></tr><tr><td>6</td><td>D2438</td><td>Clamp</td><td>B18579</td></tr><tr><td>12</td><td>D2529</td><td>Washer</td><td>B18539</td></tr><tr><td>6</td><td>D2732-050</td><td>Rubber Cushion</td><td>B18806</td></tr><tr><td>12</td><td>AN4-15A 12A</td><td>Bolt</td><td>M12790</td></tr><tr><td>12</td><td>AN4-17A 14A</td><td>Bolt</td><td>M12574</td></tr><tr><td>24</td><td>AN960JD416</td><td>Washer</td><td>M12620</td></tr><tr><td>12</td><td>MS21042L4</td><td>Nut</td><td>M11161</td></tr><tr><td>1</td><td colspan="3">paper work package from step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	6	D2182B050	Rubber cushion	B18480	12	D2274	Radius block	B18890	2	D2432F	Bearpaw	B5350/B6479	6	D2438	Clamp	B18579	12	D2529	Washer	B18539	6	D2732-050	Rubber Cushion	B18806	12	AN4-15A 12A	Bolt	M12790	12	AN4-17A 14A	Bolt	M12574	24	AN960JD416	Washer	M12620	12	MS21042L4	Nut	M11161	1	paper work package from step 2			CB SB	03.03.17 03.03.19	1 1
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4	QC	Inspect Level 4	LL	03.03.19	1																																																
5	STORES	Package and Identify as per PPP K10008 Rev E	SB	03.03.19	1																																																
6	EXPEDITING	Close Work Order Cost / part: 254.80 SAC 03/03/20 ①	LL	03.03.20	-																																																

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10008 created for Bear paw kit (MPP 2000)	EC	
B	00.06.30	Replaced D2639 by D2981-0200-1600 (MPP 2072)	EC	
C	01.03.19	Chg 002 (MPP 2072)	EC	
D	01.04.24	Chg 003 (MPP 2135)	EC	
E	01.06.12	Chg 004 (MPP 2145)	EC	
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ RF	

RELEASED
02/08/27 RF

UNDER REVIEW

03.02.20 RF

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY KJ	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. K10008	REV. E SHEET 1 OF 1
DATE 02.07.09		TITLE BEARPAW KIT 19" WIDE x 24" LONG SCALE NTS	
A	99.12.06	NEW ISSUE	
B	01.03.14	REMOVE D500-572-013	
C	01.05.15	ADD D315-670-011	
D	02.05.14	ADD D427-659-011	
E	02.07.09	REPLACE D2639 WITH D2732-050	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 L/L-1/L-3/L-4/ 407	D206-559-013
AS 350/355	D350-578-011
SA 315B	D315-670-011
BELL 427	D427-659-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10008	D206-559-013	D350-578-011	D315-670-011	D427-659-011
D2182B050	6	6	6	6	6
D2274	12	12	12	12	12
D2432F	2	2	2	2	2
D2438	6	6	6	6	6
D2529	12	12	12	12	12
D2732-050	6	6			6
AN4-15A	12	12			12
AN4-17A	12	12	12	12	
AN960JD416	24	24	24	24	12
MS21042L4(OR -4)	12	12	12	12	12

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 18919

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 07, 2003
03:24 pm

Work Order No : 0018919
Project Name : *K10008
Project For : WK311
Work Order Type : Main
Main WO Number :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

House Part Number : *K10008
Description : Bearpaw kit 19" x 24"
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 03-07-03
Est Finish Date : 03-13-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00